

Vehicle Name: Kaizen V2

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I, Dr. Avinash More & Prof. Priyanka Verma, hereby declare that the work done by Team DARVIN under our guidance for the IGVC competition 2025 has been significant and equivalent to what might be awarded credit in a senior design course.



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1. Introduction

1.1 Overview

With the ambition to break past our limitations, Team DARVIN underwent a reboot with a new roster and new plans for IGVC 2025. This brought about the creation of Kaizen V2, our vehicle that aims to go beyond the challenges faced by Kaizen V1, with the involvement of a better

wheel layout for dynamic balancing, a singular chassis piece that contains the components within rather than having a separate box for the same, making it more secure. It also involves an improved software approach that aims to reduce the workload at NUC while providing the expected results with ease.

1.2 Organization

Team Darwin is the robotics club of NMIMS MPSTME, composed of 11 team members that have been involved in the 4 departments of the team: Manufacturing, Electronics, Software and Documentation. The roles of individual members and brief information about them is as follows:

Table 1. Team Constitution

Name	Graduation Year	Major	Role
Pranav Lavande	2026	Electronics and Telecommunication	Team Captain
Rishabh Bhangale	2026	Computer Science	Co-captain, Software Lead
Veer Bafna	2027	Electronics and Telecommunication	Electronics Lead
Sunil Idani	2027	Electronics and Telecommunication	Electronics Member
Dhruv Parmar	2026	Computer Science	Software Member
Sia Tata	2026	Cybersecurity	Software Co-Lead
Ishita Santosh	2026	Computer Engineering	Documentation Member and Software Member
Bhavi Mistry	2026	Computer Science	Software Member
Laavanya Mishra	2026	Data Science	Documentation Lead and Software Member
Kush Modi	2029	Computer Science	Electronics Member

1.3 Design Process

For the vehicle, we implemented a Rapid Application Development strategy (RAD), check Figure 1 for information about the basics of this approach, avoiding traditional ideologies (like waterfall) to have room for errors than to avoid facing all the errors at the testing phase, which falls during the end of the process. Applying RAD also helps focusing on individual functionalities rather than focusing on the term end goal, which is crucial for ideation and improvement. For RAD, our approach included the following:

- **Requirements:** Initially, we meticulously reviewed the constraints specified for the current edition of the IGVC competition. This involved a comprehensive reassessment of the conditions, and careful examination of necessary adjustments based on prior assumptions.
- **Analysis:** To surpass previous shortcomings and incorporate innovative methodologies, we established specific parameters to gauge the efficacy of implemented components. This

analytical phase was crucial for identifying areas of improvement and refining our approach.

- **Prototyping:** To ascertain the optimal feasibility and functionality of our proposed concepts, we engaged in the creation of 3D CAD models, simulated the operations of physical components, and conducted controlled tests. Prototyping served as a valuable tool for visualizing and evaluating the practicality of our design ideas.
- **Integration:** Following individual component testing to ensure compliance with predefined standards, we proceeded to integrate these components, including boundary manipulation, camera input/output handling, and the power distribution system. This phase unearthed latent issues, enabling us to implement further enhancements and improvements for the overall functionality of the vehicle.

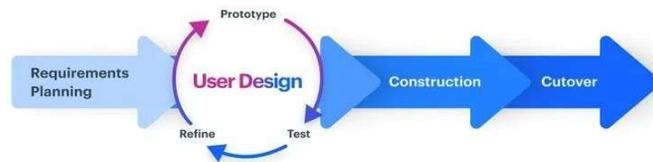


Figure 1. Development process utilized for Kaizen V2

The design process was centered on creating a vehicle tailored to the specific needs of the IGVC competition, with a focus on innovation, reliability, and optimization. The team pursued continuous iteration, testing, and refinement to achieve an optimal design, aiming to maximize the vehicle's capabilities and increase its likelihood of success in the competition.

2. Vehicular Requirements

2.1 Assumptions

Our main goal for this year's vehicle was to improve the mechanical failures of our previous year's vehicle which included unbalanced weight distribution and stability of the vehicle with an aim to improve our angle of attack on steeper slopes and ramp situations. See Section 4.3 and Table 5, for results obtained. We also aimed to implement less tasking software code to make the auto-nav process smoother along with a significantly larger battery backup which in turn increased the range of the vehicle significantly. We have also added a feature for showcasing insights on a mobile dashboard, making it accessible right from your mobile phones, along with a more secure, much better E-kill. The mobile dashboard offers visibility of features related to NUC, Motor Data & GPS Location, neatly organized, making the user aware of its real time status with utmost efficiency and control.

2.2 Costing

The vehicle costs were widespread with most of the budget being allocated to a selective few top-of-the-line standard components which included the onboard computers (NUC) and the camera module. The rest of the budget was used on the mechanical aspects of the vehicle. To ensure the quality of the PCBs used in the vehicle we custom designed them. Below are the costs incurred for the major components and where we received them from:

Table 2. Expenses for Major Components

Sr No.	Item	Cost (In INR)	Source
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1	DC Planetary Motors	8,500 per motor	University
2	Motor Driver	4,500	University
3	ZED 2i	75,800	Sponsored
4	NUC	98,000	University
5	Display Screen	25,000	University
6	All Terrain Wheels	4,500 per wheel	Sponsored

2.3 Structure Quality

To ensure the quality of the chassis, we built it purely via aluminum extrusions, with metal bolts and brackets to hold them together in forming one uniform mass that encompasses the entirety of the vehicle rather than having it as separate components combined. The bottom side of the vehicle is reinforced with 2mm thick stainless steel which houses all the electronics in the vehicle. The stainless steel will provide mechanical protection to the underbody of the vehicle from any debris that could be potentially flung off from the ground while the vehicle is in motion. The sides of the vehicle are secured with acrylic plates. The top half, which is also the only entry point into the vehicle, is also secured with a layer of acrylic combined with the sliding mechanism. **See Figure 2.**

2.4 Safety Mechanisms

To keep the vehicle, secure in all contexts, we implemented multiple safety protocols to reduce the attack surfaces and their impacts. We implement a remote e-kill that can safely stop the vehicle when required that does not shut off the whole vehicle, allowing quick restarts. As an additional feature, we were also able to add a mobile e-kill to make the system more accessible, controllable & efficient, with a much robust stop system mechanism. **See Section 5.5**

3. Innovations

3.1 Mechanical Innovations

1. Swappable panels: To improve the durability of the vehicle, Kaizen V2 is equipped with swappable sides of acrylic. These protect the interior of the vehicle, comprising of the electronic components from any mechanical shock or debris.
2. Easy transportation: Rather than having a large singular piece for the chassis, we constructed the vehicle with non-singular aluminum pieces to allow for easier transportation.
3. Increased Water Resistance: Since the entry point of the vehicle has been modified from a flap style to a sliding style, the chances of water seepage have reduced significantly.

3.2 Electronic Innovations

1. **Multiple kill options:** To protect the integrity and availability of the vehicle, Kaizen V2 contains multiple kill options, ranging from mechanical switches, to turn off the electric supply to the motors or the NUC, to remote based e-kill as well as mobile e-kill integrated with the dashboard, that can be executed remotely to stop the motors in case of any emergency or derailment from the expected route. **See Section 5.5**
2. **Heavy duty wiring:** Kaizen V2 employs 18 & 20 AWG silicon wires to ensure the power supply occurs seamlessly even at high voltages.
3. **Monitoring system:** Mobile dashboards are employed to show the voltage flowing across the electronic suite in real time. This allows us to check the battery voltages easily.

3.3 Software Innovations

1. **Cheaper alternative:** To reduce the cost of constructing an autonomous vehicle, which usually employs a LIDAR to detect obstacles and path navigation, we wrote a novel code that does the job of object navigation using YOLO V8n, and lane detection with the help of Canny edge detector. **See Section 6**
2. **Raspberry-pi based e-kill:** We implemented this feature using a Raspberry Pi 5B, leveraging system calls by execution in Shell via a Python script. The 3rd authentication point stands strong as an innovation in the form of a mobile e-kill, coupled with the dashboard.
3. **Mobile Dashboard:** The dashboard allows the user to analyze key metrics such as the current, power, and the voltage data from the NUC and the Motors, and the GPS Location, to provide end-to-end control of the vehicle to the user while keeping the metrics in check.

4. Mechanical Design

4.1 Overview

The vehicle's design, reminiscent of the Kaizen V1, features a 3-wheel setup for stability, with 2 driving wheels upfront and a castor wheel at the rear. Its modular aluminum chassis allows versatile attachment configurations. Robust shielding, including stainless steel, acrylic, and aluminum, safeguards internal electronics. Remarkably resistant to body roll, the vehicle ensures stability even under heavy loads. Constructed with 46.5 ft. of aluminum, it boasts heightened rigidity and an 88lbs payload capacity. An improved 35° angle of attack enhances traversal across various terrains. Its aluminum extrusion construction enables swift shell replacement for adaptability. Exterior and interior mounting points facilitate easy accessory installation, enhancing versatility.

4.2 Chassis and build:

Kaizen V2, as shown in **Figure 2**, features a sturdy aluminum chassis constructed from 30x30 mm extrusion profiles, reinforced with aluminum L-brackets for stability. Its weight distribution across three wheels ensures stability, with a center-heavy design

preventing rollovers in unloaded conditions. The chassis houses electronics secured by a 2mm stainless steel plate and utilizes various methods to secure components and batteries. The electronics bay is sealed with aluminum extrusions, acrylic, and aluminum sheets, with access restricted to the top. The design of the vehicle has been made water-resistant by adopting a better entry mechanism.



Figure 2. Chassis build

4.3 Capabilities

1. **Stability:** With a 3-wheel design and having a wide wheelbase of 34 inches and a length of 31 inches there is minimal body roll and the chances of Kaizen V2 toppling over is almost none.
2. **Speed:** In the current motor and wheel configuration, we can achieve a top speed of 3.57 MPH.
3. **Weight capacity:** The payload carrying capacity is tested up to 30 lbs. The payload can be secured using the aluminum extrusions present in the front end of Kaizen V2.
4. **Incline:** We have also tested the vehicle to climb up to 35° inclined. We have ground clearances of up to 4 inches which can traverse over uneven terrain easily.
5. **Sturdiness:** Kaizen V2's side panels are 6mm Acrylic sheets. The electronics are screwed into a 2 mm solid stainless-steel sheet which can also help and protect Kaizen V2 from any underbody debris deflected off while the vehicle is in operation.

5. Electrical and Power Design

5.1 Overview

The electronic system of the entire vehicle consists of 2 separate systems working together which allows smooth operation of the vehicle. These systems include one system for the on-board computer (NUC) and one system for the driving of motors and other peripherals, mentioned in Figures 3 and 4. It is also equipped with multiple redundancy systems in case one of the components fails.

5.2 Power Distribution

Kaizen is powered by an ASUS NUC which is a compact computing unit which runs all the programs and is responsible for interfacing with all the microcontrollers. System A is the system, which is isolated from the NUC, and system B is the system which takes care of all the other electronics.

System A: This system uses an 11.1V 3 cell LiPo which is boosted up to 20V using a 150W buck boost which is a DC-DC converter. Their output is then stabilized before it reaches the NUC.

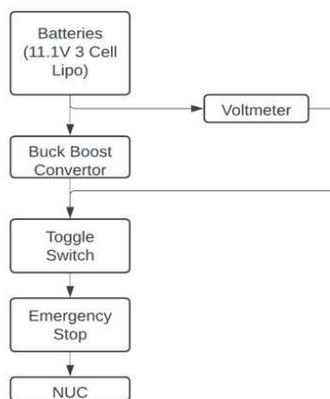


Figure 3. Power supply path for System A covering from batteries to the NUC

System B: This system is responsible for providing the required voltages to all the microcontrollers and motors. This contains 2 LiPo batteries of 11.1V 3 cells connected in series giving it a base voltage of 22.2V, which at full charge can go up to 26V. This is passed directly through a power distribution board which splits this voltage into multiple outputs. These are then used to drive the motors. An 11.1V lead acid or LiPo battery can be used to power the relay and the emergency light. This ensures that even if all the other systems are dead the emergency light will remain working.

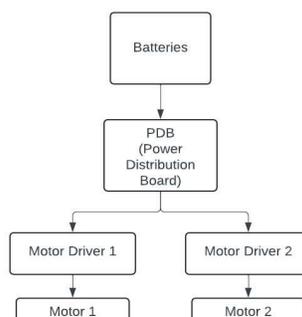


Figure 4. Power supply path for System B, from the batteries to the motors

5.3 Motors and Motor Drivers:

Kaizen V2 uses 2 Planetary Geared DC motors which have an operating voltage of 24V. The motors have a gear ratio of 1:23 with an output of 120 RPM. The motors are rated for a torque of 7.8 Nm. We have also used tyres of 10 inches which helped us reach a top speed of 3.57 MPH (5.75 kmph). We can increase the speed and performance of the vehicle by increasing or reducing the size of the wheels used.

5.4 Electronics Suite

Kaizen V2 uses industry grade motor drivers which include Rhino MD40A motor drivers which support up to 30V and 40A of current. The on-board sensors include an IMU which is a Sparton module and for the GPS we are using a Spark fun Module with an antenna for precise location tracking. We have also used an ASUS NUC equipped with an intel i5 11th gen for all the computing and processing of all the information which is received from the cameras and other peripherals. We have used an Arduino Uno as a microcontroller as there are no pins in the ASUS NUC unlike the jetson TX2 used previously in Socrates2.0. The microcontroller is used to transmit the necessary PWM control to the motors which help the car drive in our desired direction. The Arduino and the NUC are interfaces using a ROS bridge. We are also using some smaller electronics like a DC-DC voltage regulator (buck boost converter). Which regulates and stabilizes the voltage for the NUC. INA-260 sensors were used for current and power monitoring. **Figure 5** expands on the various components utilized in the electronic suite of Kaizen V2. A Raspberry Pi was integrated for the e-kill mechanism along with Node MCU (ESP8266) for the mobile dashboard.

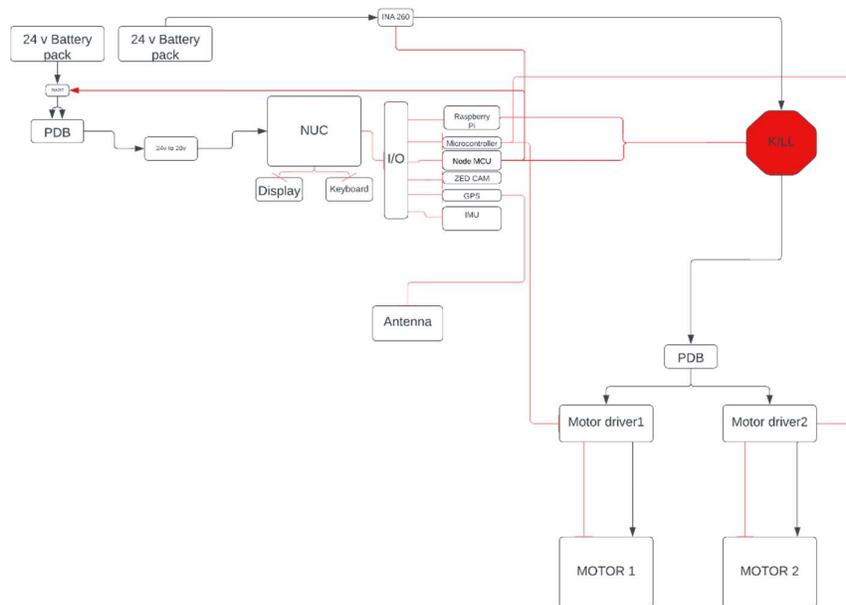


Figure 5. Electronic Suite of KaizenV2

5.5 Safety Mechanisms:

Kaizen is equipped with various safety mechanisms including 3-point authentication to start any electronic system. We have 2 switches per system which has one emergency kill switch and one toggle switch. Once both switches are in the ON position, only then is the electronic system activated. The emergency kill is achieved by a 2-way system one of which is a wireless version, and both the kill switches are linked to the same relay which cuts off the current supply to the power distribution board. We have also integrated a soft kill mechanism, activated by a button mapped on our controller. Pressing this button immediately terminates all currently running processes on the system and gives us an option of resuming the bots function using the same method. We implemented this feature using a Raspberry Pi 5B, leveraging system calls by execution in Shell via a Python script. This not only enhances the system's security by providing quick and easy halting capabilities but also simplifies and improves the reliability of the e-kill functionality, even when operated from a considerable distance. The 3rd authentication point stands strong as an innovation in the form of a mobile e-kill, coupled with the dashboard.

6. Software Logics

6.1 Overview

Kaizen utilizes 4 sets of publishers and subscribers in the ROS for values related to /lane_daf, /object_daf, /bot_gps and /bot_imu, shown in figure 6 below. These broadcast float data, bounding box data (the nearest box points to the vehicle), latitude and longitude points and the z-axis angle between the waypoint and current position of the vehicle. These points of information are then used to correct the current path to navigate through the oncoming obstacles via the NUC. The corrected path is relayed through the microcontrollers to the motor drivers, which control the PWM of the motors accordingly to navigate according to the data received.

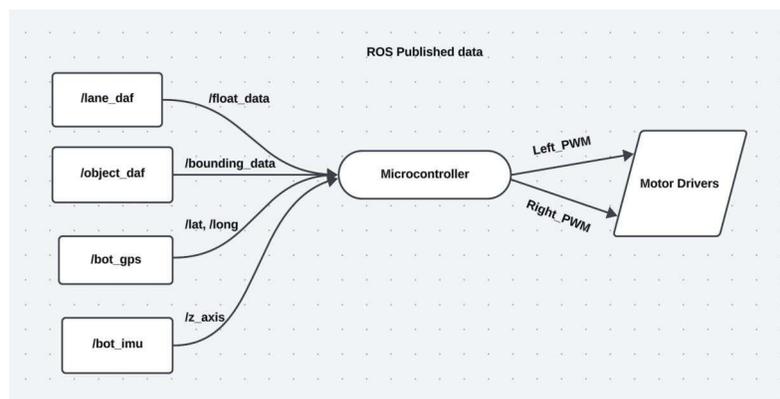


Figure 6. ROS data published and subscribed to KaizenV2

6.2 Lane Detection Code

The vehicle employs a Python code which involves multiple checkpoints throughout its lifecycle to ensure smooth operation. The first condition is for ensuring the camera input is constant and visible to the system to ensure it can convert the input to grayscale. A gaussian blur is employed on the grayscale image for easy identification of the track lines. This input is then given to the Canny edge detector to identify the edges in the path. Further, the code defines a region of interest, which would be the area within which the path is to lie in the system. The

region of interest's edges is mapped into an array, which allows it to define the farthest and nearest points (2 each) and the center points between the two distant points. Another center point, one for the vehicle, more specifically, the camera, is measured and the three center points are mapped together to identify the map to be followed by the vehicle in the region of interest. A turn would be indicated by a shift in the edges, which would then change the center points accordingly.

6.3 Object Navigation Code

The object tracking code, on the other hand, employs camera input in a different manner. This camera input is then divided into a set number of grids. The neural network of the algorithm has been pre-trained to detect traffic cones. Each grid cell predicts a percentage of how likely it is that the image inside that specific grid cell is part of a traffic cone. Through this a few bounding boxes. All the bounding boxes have their own confidence grade. The higher the confidence grade, the higher the accuracy of its prediction. Two thresholds are defined, one for permissible difference between the wheel of the vehicle and the nearby bounding box, and one for the extreme case of a difference between the wheel and the bounding box, along with a constant value for slightly more than the difference between the center of the vehicle and the wheel. In case of a singular object being avoided, the distance between the wheel and the bounding box is within the permissible threshold. Until the object does not enter the extreme case it does not affect the vehicle's path. As soon as the obstacle is within the extreme threshold, the vehicle moves to a magnitude where the center of the vehicle and the extreme edge of the bounding box is well within the permissible range.

6.4 GPS Navigation

The GPS Navigation code takes values from the GPS module connected to it through a python script. These co-ordinates are the present co-ordinates of the vehicle up to 6 digits after decimal. Then the co-ordinates of the GPS points present on the track are considered as center of a circle to which we create a parameter of a certain length. The vehicle heads towards the GPS modules constantly checking whether the current co-ordinates of the vehicle are not within the parameter created around the GPS points. As soon as the vehicle detects that it has entered the parameter it switches from the lane detection and object detection code to GPS Navigation code and object detection code. After the GPS point has been crossed the vehicle checks the co-ordinates of the current heading of the vehicle and tries to match it with the next GPS point while avoiding objects using the object detection code. After crossing the second GPS point the vehicle again switches to lane detection and object detection. This goes on for all the alternate GPS points.

7. Attack Surfaces and Countermeasures

7.1 NIST RMF (Risk Management Framework) Overview

The NIST Risk Management Framework (RMF) is a critical cybersecurity process designed to assist organizations in establishing and governing secure information systems. It offers a structured and standardized methodology to identify, assess, and manage risks associated with IT infrastructure. The primary goal of the RMF is to facilitate the development of secure and resilient systems by implementing essential security controls and promoting continuous monitoring. This proactive approach, as shown in Figure 6, aims to counter the evolving cyber threat landscape and ensure the robustness of information systems. It involves:

1. **Categorize:** In this initial step, organizations identify and classify their information systems based on the potential impact levels of a security breach.
2. **Select:** Organizations choose and implement appropriate security controls based on the categorized systems. These controls are tailored to address specific risks and vulnerabilities identified in the earlier step.
3. **Implement:** The selected security controls are put into practice across the organization's information systems.
4. **Assess:** Regular assessments are conducted to evaluate the effectiveness of implemented security controls.
5. **Authorize:** Following successful control implementation and assessment, the organization authorizes the operation of its information systems. This step involves a thorough review to confirm that the security measures are in place and operational.
6. **Monitor:** Continuous monitoring is a crucial aspect of the RMF, involving ongoing surveillance of information systems to detect and respond to emerging threats.



Figure 7. Risk Management Framework used in Kaizen V2

7.2 Threat Cases and Impact Analysis

A scenario with the threat to the vehicle being how it could be compromised software-wise by rival teams at the pit can involve multiple vulnerabilities, with varying degrees of threat.

Table 3. Vulnerability Control Codes and Threat Modelling

Vulnerability	NIST Cyber Control Code	RMF Step	Confidentiality	Integrity	Availability	Overall Impact Rating
Unauthorized Code Repository Access	AC-16, AC19, IR-4	Implement / Assess	High	Low	Low	Low
Unauthorized Hardware Insertion	PE-3, PE-6, PE-9, PE-5	Implement / Monitor	Medium	Medium	Medium	Medium
Unauthorized Remote System Access	AC-17, AC7, AC-18	Assess / Authorize	Medium	High	High	High

Sensor Spoofing/Tampering	IA-5, IA-8, IA-9	Assess / Monitor	Low	Low	Medium	Low
Wireless kill Switch Interception	SC-12, SC-13, SC-40, IA-7	Select / Monitor	Medium	High	High	High
Soft Kill System Exploitation	SI-2, SI-3, AC-7(2), SC-39	Implement / Monitor	Low	High	High	Medium
Mobile E-Kill Hijack	AC-19, IA-2, SC-12, SC-13	Implement / Monitor	High	Medium	High	High
ROS Topic Injection or Hijack	SC-7, SC-28, SC-44, IA-5	Implement / Monitor	High	High	Medium	High

7.3 Implementable Security Control Measures

To harden our system, we implemented multiple security measures including:

1. Establishing an RBAC (AC-2): By implementing a Role Based Access Control System on the Linux system with each file having different permissions for different users, we protect the integrity and confidentiality of the system.
2. Physical hardening (PE-3(5)): To prevent any unauthorized access via any attacker, we have disabled all unused ports of our device with the help of tamper proof seals, allowing only the ports to be utilized by our systems, like visual input device, microcontrollers, and input output system.
3. Mobile Dashboard: By implementing a mobile e-kill and showcasing data collected from the NUC, motor & the GPS location, the user has full information access and control over the e-kill of Kaizen V2.
4. Alert systems (SI-7): Including alarms, notifications for unauthorized actions to alert the system owners that someone is trying to break into the system.
5. Password Rotation (PS-1): Implementing a program that would be required to be executed on a regular basis, preferably weekly, which would generate a new password for the root user that would be then encrypted before being stored in the shadow file.
6. Emergency wipe (AC-7(2)): Having a hard kill that could encrypt all the system files and delete its encryption key to permanently hide the information of the system from any attacker as a last stage measure would protect the integrity and confidentiality of the system at the cost of the system's availability.
7. E-Kill Button: Risk management and threat mitigation through interconnected e-kill systems .

8. Failures faced, and resolutions made

Table 4. Failure points faced across Software, Electrical and Mechanical fronts

Failure Points	Cause	Resolution
Latency in soft kill response	Delays in relaying Python shell commands	Optimized script using asynchronous I/O priority process handling
GPS drift and inaccuracy	Environmental interference affecting GPS signals	GPS smoothing algorithms and fall back to IMU when deviation is excessive
Obstacle misdetection	Similar color/shape objects mistaken for cones	Neural network training with broader object diversity dataset
Soft e-kill fails under total system crash	Shell command can't execute if system locks	Added a hardware-based soft e-kill override on an isolated microcontroller
Accidental trigger of e-kill	False button press or EMI	Added button debounce logic and shielded cabling from interference

9. Simulation

9.1 Mechanical performance

Since Kaizen is based on the same wheelbase of Socrates2.0 the stability was never an issue when designing the body for Kaizen. We have implemented a novel approach for housing the electronics this year making it a unibody design rather than 2 separate boxes stacked on top of each other. This design change has allowed us to increase the weight carrying capacity from 25lbs to about 35lbs.

9.2 Electrical system review

Keeping the core design similar and shifting back from the BLDC motors to brushed DC motors we have some changes in the electronics involved. The motor drivers were stress tested up to their peak limits. While ensuring new and updated components were used in the building of Kaizen. The motors were also tested at their maximum RPM with full load for 10 minutes. We have also ensured to test all the switches used in Kaizen for their peak ratings.

9.3 Software review

Testing the effectiveness of our software logic, we simulated expected scenarios for the vehicle for which, via gazebo, a path of obstacles was created. The camera input was successfully able to dictate the path to be followed by the vehicle and obstacles were avoided by looking for the nearest bounding box points.

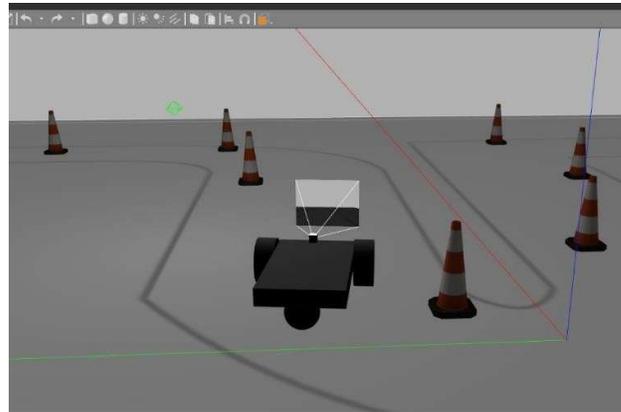


Figure 7. Gazebo simulation for Kaizen's Lane navigation

10. Performance Assessment

The key difference between full load vs ideal scenarios for each element is a different case. As such, for the NUC, the full load would involve having to run graphical tasks like YOLO. The motors would face the full load when carrying the base weight of the vehicle, the payload and a counterweight. The runtime of the vehicle is measured by the time NUC runs on the given batteries, with the motors having a lesser consumption rate than the NUC. The E-Kill range does not change under external situations, and as such remains untouched. The controller's signal range, on the other hand, can vary depending on the panels being used in the vehicle.

Table 5. Evaluation elements at varying conditions

Evaluating Element	Full Load Analysis	Ideal Analysis
On Board Computer (NUC)	120W power draw	85W power draw
Motors (motor1 + motor 2)	4A + 4A (3.5MPH full load)	2.75A + 2.75A (2MPH)
Runtime	40 mins	75 mins
Speed	3.5 MPH	1.5 MPH
Payload Capacity	88 lbs.	20 lbs.
Range (E-Kill)	100 feet	100 feet
Range (Controller)	100 feet (No side panels)	100 feet